

- ▶ Base device for Safety mat, Emergency Stop and Safety Gate applications
- ▶ Two-channel activation including Cross Monitoring
- ▶ Automatic or Manual Star
- ▶ Activation via semiconductor output (OSSD) possible
- ▶ 2 enabling current paths
- ▶ 1 signaling current path
- ▶ For applications up to safety category 4
- ▶ Stop category 0
- ▶ Width 22.5mm
- ▶ Industrial design



## Technical data

### 1. Functions

Two-channel safety switching device with self-monitoring on each ON-OFF cycle. Monitoring of safety actuators for generating a safety-oriented output signal (enable) via forced output relay contacts.

### 2. Indicators

Green LED U ON: indication of supply voltage  
 Green LED K1 ON/OFF: safety channel 1 enabled  
 Green LED K2 ON/OFF: safety channel 2 enabled

### 3. Mechanical design

Self-extinguishing plastic housing, IP rating IP40  
 Mounted on DIN-Rail TS 35 according to EN 50022  
 Mounting position: any  
 Shockproof terminal connection according to VBG 4, IP rating IP20  
 Tightening torque: 0.5 to 0.6Nm  
 Terminal capacity:  
 2 x 0.14 to 0.75mm<sup>2</sup> without multicore cable end  
 1 x 0.14 to 2.5mm<sup>2</sup> without multicore cable end  
 2 x 0.25 to 0.5mm<sup>2</sup> flexible with multicore cable ends  
 1 x 0.25 to 2.5mm<sup>2</sup> flexible with multicore cable ends

### 4. Input circuit

Supply voltage: 24V AC/DC terminals A1-A2  
 Tolerance: 24V AC/DC -15% to +10%  
 Rated frequency: 50 to 60Hz  
 Rated consumption: 24V AC/DC 4.6VA (2.5W/2.1W)  
 Duration of operation: 100%  
 Residual ripple bei DC: 2.4Vss

### 5. Output circuit

2 forced normally open contacts (enabling current paths),  
 1 forced normally closed contact (signaling current path)  
 Rated voltage: 240V AC / 300V DC  
 Rated current of enabling paths: max. 6A  
 Fusing: gG 6A (MCB 6 B or C)  
 Total current of all paths: max. 12A  
 Mechanical life: 10 x 10<sup>6</sup> operations  
 Switching capacity (according to IEC 947-5-1):  
 max. 6/min (AC-15: 4A/230V AC)  
 max. 60/min (AC-15: 3A/230V AC)  
 max. 6/min (DC-13: 4A/24V DC)  
 max. 60/min (DC-13: 2.5A/24V DC)  
 Insulation voltage: 300V AC (according to IEC 664-1)  
 Surge voltage: 4kV, overvoltage category III (according to IEC 664-1)  
 Release time t<sub>R</sub> (K1, K2): max. 25ms

### 6. Safety circuit

Function: connection of safety switching-devices (e.g. E-stop) or short-circuit-forming 4-wire switching mats (without monitoring resistor)  
 22V DC  
 Input voltage range for semiconductor drive  
 high: 17.4V to 26.4V DC  
 low: -3.0V to +5V DC  
 Test pulse time (t<sub>p</sub>): ≤1ms, max. 10/s  
 Rated current: 40mA  
 Peak current: 100mA  
 Short circuit protection: elektronische fuse  
 Response time: 5ms  
 Reset time: 5ms  
 Short circuit current: 300mA  
 Safety channel 1 (CH1): terminals S11-S12  
 Safety channel 2 (CH2):  
 cross monitoring: terminals S21-S22 (bridge S33-S31)  
 without cross monitoring: terminals S33-S31 (bridge S21-S22)  
 Line resistance per channel: max. 50Ω  
 Input debouncing: Yes  
 Response time t<sub>ASP</sub>: >7ms  
 Lock time t<sub>SP</sub>: 70 to 130ms  
 Galvanic separation to power supply: No

### 7. Reset circuit

Function:  
 manual monitored reset: potential free normally open contact, terminals S33-S34  
 automatic start: bridge at terminals S12-S35  
 Rated voltage: 22V DC  
 Rated current: 5mA  
 Peak current: 50mA  
 Short circuit protection: elektronische fuse  
 Response time (K1, K2)  
 manual monitored start (t<sub>A1</sub>): max. 40ms  
 automatic start (t<sub>A2</sub>): max. 80ms  
 Pulse length t<sub>M</sub>: min. 50ms  
 Galvanic separation to power supply: No

### 8. Ambient conditions

Ambient temperature: -25 to +55°C (according to IEC 68-1)  
 Storage temperature: -25 to +75°C  
 Transport temperature: -25 to +75°C  
 Relative Humidity: max. 83% (bei 23°C), max. 93% (bei 40°C) according to DIN 50016  
 3 outside, 2 inside (according to IEC 664-1)  
 Pollution degree:

## ► Functions

### Base functions:

#### Single-channel activation

Both safety channels are activated by only one contact of the safety actuator. (e.g. single-channel E-Stop switch)

#### Two-channel activation

Each safety channel of the safety relay is activated by an own contact of the safety actuator. (e.g. two-channel E-Stop switch)

#### Cross Monitoring:

The Cross Monitoring function detects short circuits between the two safety channels. To activate Cross Monitoring, safety channel 1 is connected to positive voltage (terminals S11-S12) and channel 2 is wired to mass (terminals S21-S22). To disable Cross Monitoring both channels are connected to positive voltage (terminals S12/S31-S11).

#### Input Debouncing

Input Debouncing prevents fast consecutive switching of the enabling outputs when the the safety inputs open for shorter than  $t_{ASP}$ . If the safety inputs open for longer than  $t_{ASP}$  the output relays release within the release time  $t_R$  and restarting is prevented for the lock time  $t_{SP}$ .

#### Starting Lockout

If the supply voltage is connected to terminals A1 and A2 and the safety contacts are closed, the output relays do not pick up until the reset button is actuated.

### Restarting Lockout

If the safety contacts are opened and closed again, the output relays do not pick up until the reset button is actuated.

### Automatic Start

If safety channels are closed correctly, the bridge at terminals S33-S35 provides an automatic start of the safety relay and the enabling current paths are closed. This function disables Starting and Restarting Lockout.

### Manual Start without Reset Monitoring

After closing the safety channels the output relays can be activated by closing the reset button at terminals S33-S35. Broken reset buttons are not monitored. This might cause an uncontrolled automatic start, if reset button fails

### Manual Start with Reset Monitoring

After closing the safety channels the output relays can be activated by pushing and releasing the reset button at terminals S33-S34. This ensures the correct operation of the connected reset button.

### OSSD-Compatibility

The two input channels of the safety relay can be actuated alternatively by semiconductor outputs of safety actuators (e.g. light grills). Test pulses of these output channels do not influence the function of the safety relay, as long as they do not exceed the maximum permissible test pulse time  $t_{TP}$ . Test pulses that do exceed  $t_{TP}$  will be monitored as a line break of the depending safety channel.

## ► Functions

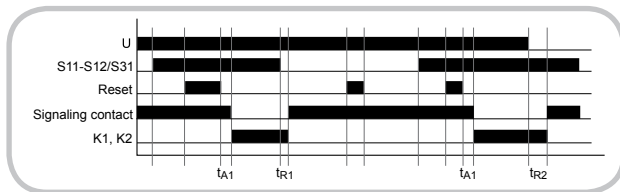
### Single channel E-stop with Manual Start and Reset Monitoring

When the supply voltage is applied to terminals A1 and A2 (LED U illuminated) and the E-stop switch is not actuated (terminals S11-S12/S31 closed), the Starting Lockout is effective. If the reset button at terminals S33-S34 is closed and opened again (Manual Start with Reset Monitoring) the output relays pick up within the response time  $t_{A1}$  (LED K1, K2 illuminated) The enabling current paths (terminals 13-14, 23-24) are closed and the signaling current path (terminals 31-32) is opened.

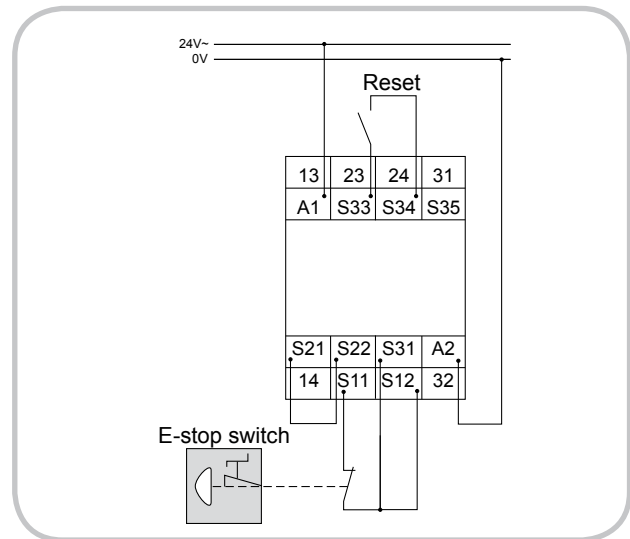
If the E-stop switch is actuated, the output relays release within the release time  $t_{R1}$ .

If the supply voltage fails, the output relays release within the release time  $t_{R2}$ .

A reset of the safety relay can only be provided, if the e-stop switch has been unlocked again.



## ► Connections



## Functions

### Two-channel E-stop with Cross Monitoring and Manual Start with Reset Monitoring.

With the supply voltage connected to terminals A1-A2 (green LED U illuminated) and not actuated E-stop switch (terminals S21-S22 and S11/31-S12 closed) the output relays pick up within the response time  $t_{A1}$  (green LED K1 and K2 illuminated), as soon as the reset button at terminals S33-S34 is closed and opened again (Manual Start with Reset Monitoring).

If the E-stop switch is activated (terminals S11/31-S12 and S21-S22 opened), the output relays release within the release time  $t_{R1}$  and the enabling current paths are interrupted.

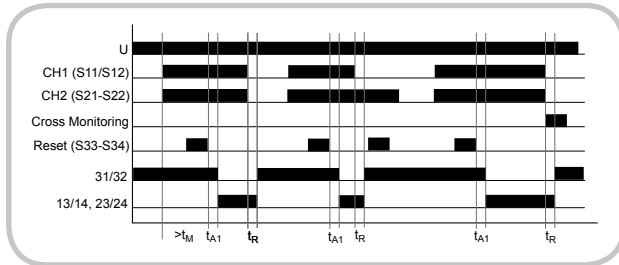
If the supply voltage fails, the output relays release within the release time  $t_{R2}$ .

A restart of the safety relay can only be provided, after the E-stop switch has been unlocked again.

If in case of a fault only one of the two safety channels is opened, the output relays release and get locked until both safety channels have been opened and closed again.

If a short circuit to ground or an interwire short circuit occurs, the cross monitoring function deactivates the output relays within the release time.

A restart of the safety relay can only be provided, if the short circuit has been removed.



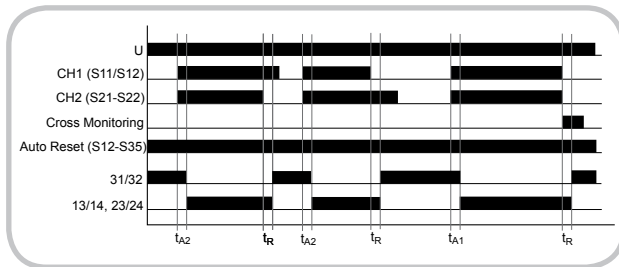
### Two-channel E-stop without Cross Monitoring with manual monitored start

The function is equal to two-channel E-stop with cross monitoring, but interwire short circuits between the safety channels are not monitored.

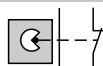
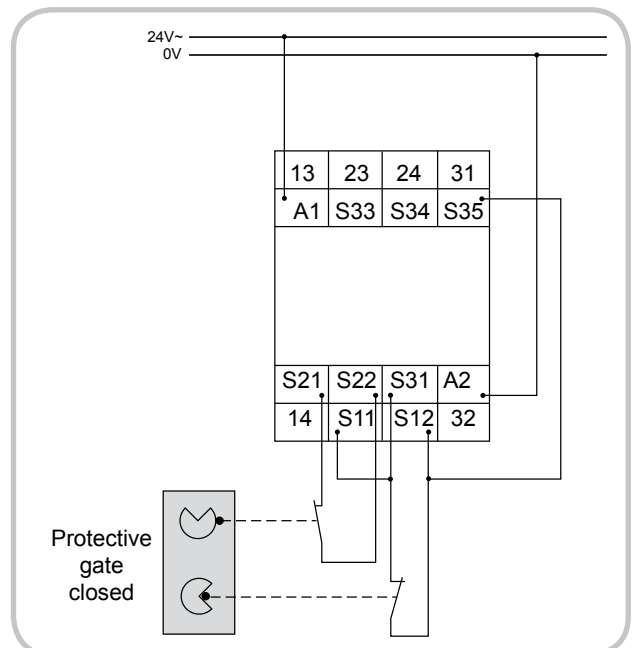
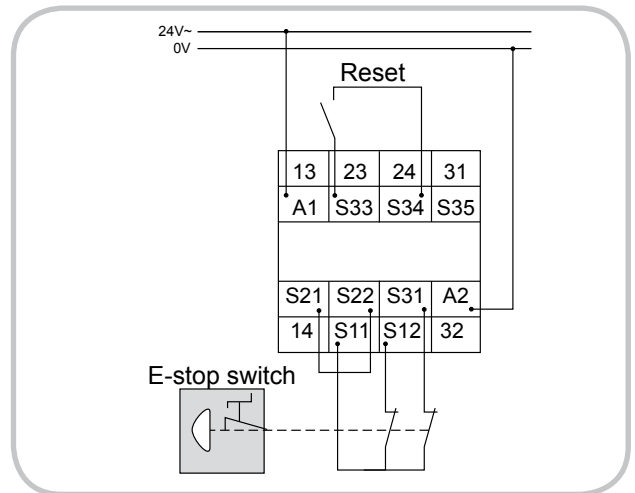
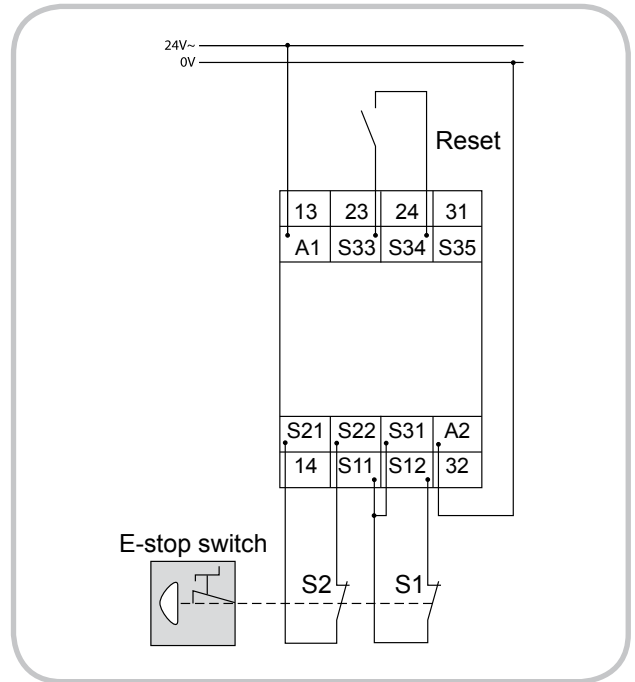
### Two-channel Safety Gate Monitoring with Cross Monitoring and Automatic Start

If the supply voltage applies at terminals A1-A2 (LED U illuminated), the bridge at terminals S12-S35 provides an automatic start of the safety relay as soon as contacts S1 (terminals S11/31-S12/35) and S2 (terminals S21-S22) are closed.

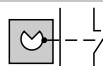
If a short circuit to ground or an interwire short circuit is monitored, the Cross Monitoring function deenergizes the output relays and the enabling current paths are opened within the release time  $t_{R1}$ . A reset of the safety relay can only be executed, if the short circuit has been removed.



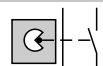
## Connections



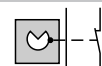
not actuated normally closed contact



actuated normally closed contact



not actuated normally open contact

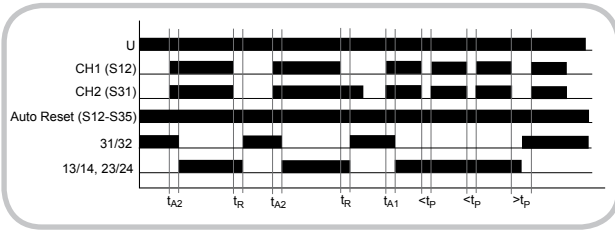


actuated normally open contact

## Functions

### Monitoring safety switching devices with semiconductor output (OSSD)

With the supply voltage connected to terminals A1-A2 (green LED U illuminated), the output relays K1 and K2 pick up, as soon as a high signal is connected to safety channel 1 and 2 (terminals S12, S31). If at least one of the safety channels is deenergized longer than the maximum permissible test pulse time  $t_{TP}$ , the output relays release within the release time  $t_{R1}$ . A restart of the safety relay is disabled until both safety channels have been deenergized.

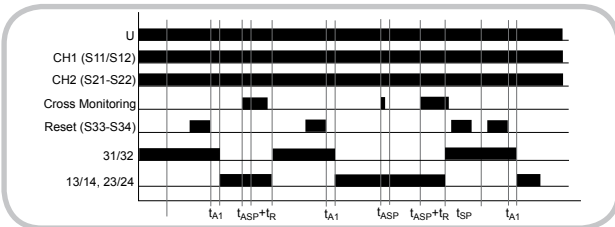


### Monitoring of short-circuit-forming 4-wire switching mats without monitoring resistors

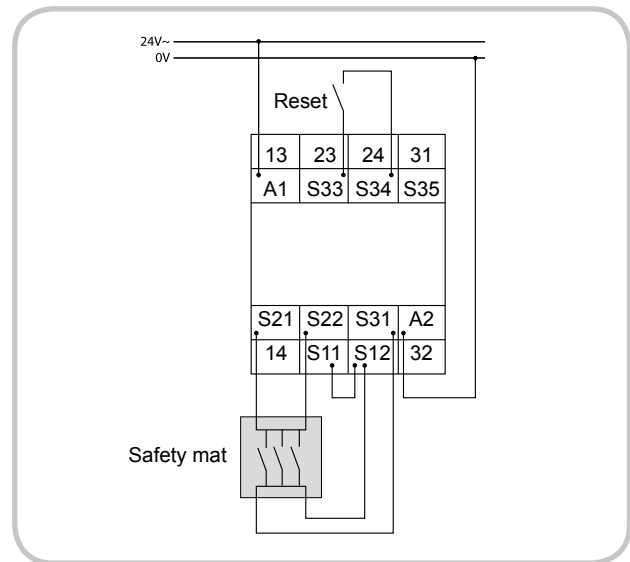
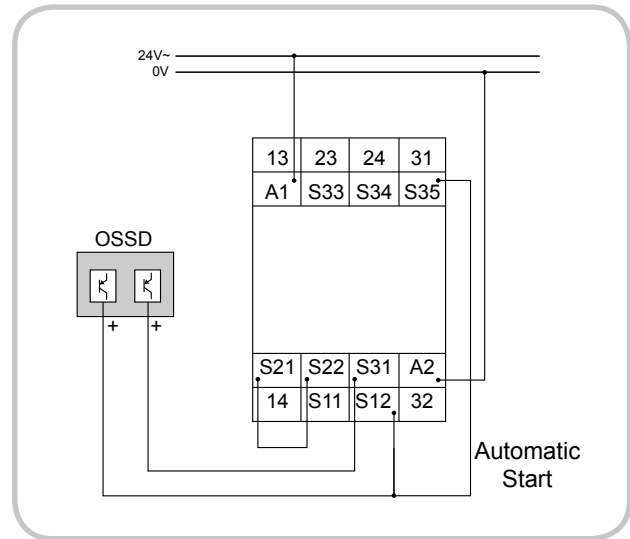
The function is equal to two-channel E-stop with Cross Monitoring. With the supply voltage connected to terminals A1-A2 (green LED U illuminated) the output relays pick up within the response time  $t_{A1}$  (green LED K1 and K2 illuminated), as soon as the reset button at terminals S33-S34 is closed and opened again (Manual Start with Reset Monitoring).

If the safety mat is entered, an interwire short circuit is generated by it and the Cross Monitoring function deactivates the output relays within the release time  $t_{R1}$ .

A restart of the safety relay can be executed (Automatic Start or Manual Start selectable), if the safety mat is not entered.

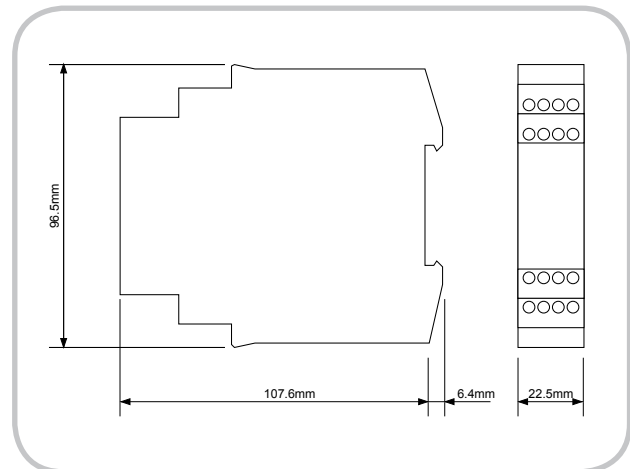
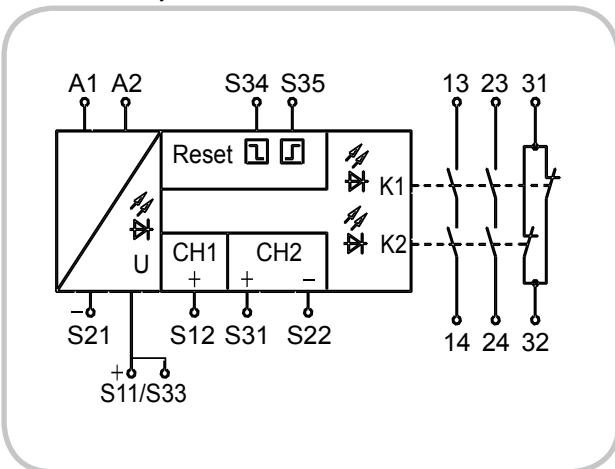


## Connections



## Dimensions

Internal circuitry



Subject to alterations and errors